

**In the Claims**

Claim 1 (original): A method of forming a low electrical resistance metal silicide, comprising:

forming a first metal silicide layer over a substrate, the first metal silicide layer having a melting point higher than 1700°C and being metal-enriched, the first metal silicide layer having a thickness of at least about 50Å and comprise a predominate metal;

forming metal-containing layer directly against the first metal silicide layer; the metal of the metal-containing layer predominately being a metal different than the predominant metal of the first metal silicide; and

after forming the metal-containing layer directly against the first metal silicide layer, converting the metal of the metal-containing layer to metal silicide to convert the metal-containing layer to a second metal silicide layer over the substrate; the second metal silicide layer having a bulk resistance of less than 30 micro-ohms-centimeter.

Claim 2 (original): The method of claim 1 further comprising:

prior to converting the metal of the metal-containing layer to metal silicide, forming a silicon-containing layer directly against the metal-containing layer; and

wherein the conversion of the metal of the metal-containing layer to second metal silicide layer comprises incorporation of silicon from the silicon-containing layer into the second metal silicide layer.

Claim 3 (original): The method of claim 2 wherein the first metal silicide layer is formed on a non-silicon-containing electrically conductive material.

Claim 4 (original): The method of claim 2 wherein the silicon-containing layer is formed to a thickness of at least about 400Å.

Claim 5 (original): The method of claim 2 further comprising incorporating the second metal silicide layer into a bitline.

Claim 6 (original): The method of claim 1 wherein the predominate metal of the first metal silicide layer is selected from the group consisting of Hf, Mo, Ta, and W.

Claim 7 (original): The method of claim 1 wherein the first metal silicide layer consists essentially of  $TaSi_x$ , where  $x$  is greater than 0 and less than or equal to 2.

Claim 8 (original): The method of claim 1 wherein the predominate metal of the metal-containing layer is selected from the group consisting of Ti, Zr, Sc, Y, Co, Ni, Pd, Pt and Ir.

Claim 9 (original): The method of claim 1 wherein the metal-containing layer consists essentially of Ti.

Claim 10 (original): The method of claim 1 wherein the first metal silicide layer has a thickness of from about 50Å to about 200Å.

Claim 11 (original): The method of claim 1 wherein the metal-containing layer has a thickness of from about 50Å to about 500Å.

Claim 12 (original): The method of claim 1 wherein the first metal silicide layer has a thickness of from about 50Å to about 200Å, and wherein the metal-containing layer has a thickness of from about 50Å to about 500Å.

Claim 13 (original): The method of claim 1 further comprising forming a layer comprising silicon directly against the metal-containing layer prior to the converting.

Claim 14 (original): The method of claim 1 further comprising forming a layer consisting essentially of silicon or conductively-doped silicon directly against the metal-containing layer prior to the converting.

Claim 15 (original): The method of claim 14 further comprising forming a silicon nitride cap over the layer consisting essentially of silicon or conductively-doped silicon during the converting.

Claim 16 (original): The method of claim 14 wherein the substrate comprises silicon, and wherein the first metal silicide layer is formed directly against the silicon of the substrate.

Claim 17 (original): A method of forming metal silicide comprising metal from one or more of Groups 3, 4, 8, 9 and 10 of the periodic table, the method comprising:

forming a first metal silicide layer over a substrate, the metal of the first metal silicide layer predominately being a refractory metal, the first metal silicide layer having a thickness of at least about 50Å;

forming a metal-containing layer directly against the first metal silicide layer; the metal of the metal-containing layer predominately being from one or more of Groups 3, 4, 8, 9 and 10 of the periodic table and being different than the predominate refractory metal of the first metal silicide layer; and

after forming the metal-containing layer directly against the first metal silicide layer, converting the metal of the metal-containing layer to metal silicide to convert the metal-containing layer to a second metal silicide layer over the substrate.

Claim 18 (original): The method of claim 17 wherein the first metal silicide layer is metal-enriched, at least prior to the conversion of the metal-containing layer.

Claim 19 (original): The method of claim 17 wherein the predominate refractory metal of the first metal silicide layer is selected from groups other than Groups 3, 8, 9 and 10 of the periodic table.

Claim 20 (original): The method of claim 17 wherein the predominate refractory metal of the first metal silicide layer is selected from the group consisting of Hf, Cr, Mo, Nb, Ta, V and W.

Claim 21 (original): The method of claim 17 wherein the predominate refractory metal of the first metal silicide layer is selected from the group consisting of Hf, Mo, Ta, and W.

Claim 22 (original): The method of claim 17 wherein the first metal silicide layer consists essentially of  $MSi_x$ , where  $x$  is greater than 0 and less than or equal to 2, and where M is one or more metals selected from the group consisting of Hf, Mo, Ta, and W.

Claim 23 (original): The method of claim 17 wherein the first metal silicide layer consists essentially of  $TaSi_x$ , where  $x$  is greater than 0 and less than or equal to 2.

Claim 24 (original): The method of claim 17 wherein the predominate metal of the metal-containing layer is selected from the group consisting of Ti, Zr, Sc, Y, Co, Ni, Pd, Pt and Ir.

Claim 25 (original): The method of claim 17 wherein the metal-containing layer consists essentially of Ti.

Claim 26 (original): The method of claim 17 wherein the first metal silicide layer has a thickness of from about 50Å to about 200Å.

Claim 27 (original): The method of claim 17 wherein the metal-containing layer has a thickness of from about 50Å to about 500Å.

Claim 28 (original): The method of claim 17 wherein the first metal silicide layer has a thickness of from about 50Å to about 200Å, and wherein the metal-containing layer has a thickness of from about 50Å to about 500Å.

Claim 29 (original): The method of claim 17 wherein the substrate comprises silicon, and wherein the first metal silicide layer is formed directly against the silicon of the substrate.

Claim 30 (original): The method of claim 17 further comprising forming a layer comprising silicon directly against the metal-containing layer prior to the converting.

Claim 31 (original): The method of claim 17 further comprising forming a layer consisting essentially of silicon or conductively-doped silicon directly against the metal-containing layer prior to the converting.

Claim 32 (original): The method of claim 31 further comprising forming a silicon nitride cap over the layer consisting essentially of silicon or conductively-doped silicon during the converting.

Claim 33 (original): The method of claim 17 wherein the converting comprises exposing the metal-containing layer and the first metal silicide layer to a temperature of from about 600°C to about 900°C for a time of at least about 30 seconds.

Claim 34 (original): The method of claim 17 further comprising incorporating the second metal silicide layer into a wordline of an integrated circuit.

Claim 35 (original): The method of claim 34 wherein the wordline has a width of less than or equal to 0.25 micrometers.

Claim 36 (original): The method of claim 34 wherein the wordline has a width of less than or equal to 0.15 micrometers.

Claim 37 (original): The method of claim 34 wherein the wordline has a width of less than or equal to 0.11 micrometers.

Claim 38 (original): The method of claim 17 further comprising incorporating the second metal silicide layer into a bitline of an integrated circuit.

Claim 39 (original): The method of claim 38 wherein the bitline has a width of less than or equal to 0.25 micrometers.

Claim 40 (original): The method of claim 38 wherein the bitline has a width of less than or equal to 0.15 micrometers.

Claim 41 (original): The method of claim 38 wherein the bitline has a width of less than or equal to 0.11 micrometers.

Claim 42 (original): A method of forming titanium silicide, comprising:

- forming a metal silicide layer over a substrate, the metal silicide layer consisting essentially of  $MSi_x$  where  $x$  is greater than 0 and where  $M$  is one or more metals other than titanium, the metal silicide layer having a thickness of at least about 50Å;
- forming a titanium-containing layer directly against the metal silicide layer;
- and
- after forming the titanium-containing layer directly against the metal silicide layer, converting the titanium to titanium silicide.

Claim 43 (original): The method of claim 42 wherein  $M$  is one or more of Hf, Mo, Ta and W.

Claim 44 (original): The method of claim 42 wherein  $M$  is Ta.



Claim 45 (original): The method of claim 42 wherein the metal silicid layer has a thickness of from about 50Å to about 200Å.

Claim 46 (original): The method of claim 42 wherein the titanium-containing layer has a thickness of from about 50Å to about 500Å.

Claim 47 (original): The method of claim 42 wherein the substrate comprises silicon, and wherein the metal silicide layer is formed directly against the silicon of the substrate.

Claim 48 (original): The method of claim 42 further comprising forming a layer consisting essentially of silicon or conductively-doped silicon directly against the titanium-containing layer prior to the converting.

Claim 49 (original): The method of claim 48 wherein the substrate comprises silicon, and wherein the metal silicide layer is formed directly against the silicon of the substrate.

Claim 50 (original): The method of claim 42 wherein the converting comprises exposing the titanium-containing layer and the metal silicide layer to a temperature of from about 600°C to about 900°C for a time of at least about 30 seconds.

Claim 51 (original): The method of claim 42 further comprising incorporating the titanium silicide into a wordline of an integrated circuit.

Claim 52 (original): The method of claim 51 wherein the wordline has a width of less than or equal to 0.25 micrometers.

Claim 53 (original): The method of claim 51 wherein the wordline has a width of less than or equal to 0.15 micrometers.

Claim 54 (original): The method of claim 51 wherein the wordline has a width of less than or equal to 0.11 micrometers.

Claim 55 (original): The method of claim 42 further comprising incorporating the titanium silicide into a bitline of an integrated circuit.

Claim 56 (original): The method of claim 55 wherein the bitline has a width of less than or equal to 0.25 micrometers.

Claim 57 (original): The method of claim 55 wherein the bitline has a width of less than or equal to 0.15 micrometers.

Claim 58 (original): The method of claim 55 wherein the bitline has a width of less than or equal to 0.11 micrometers.

Claims 59-81 (cancelled).